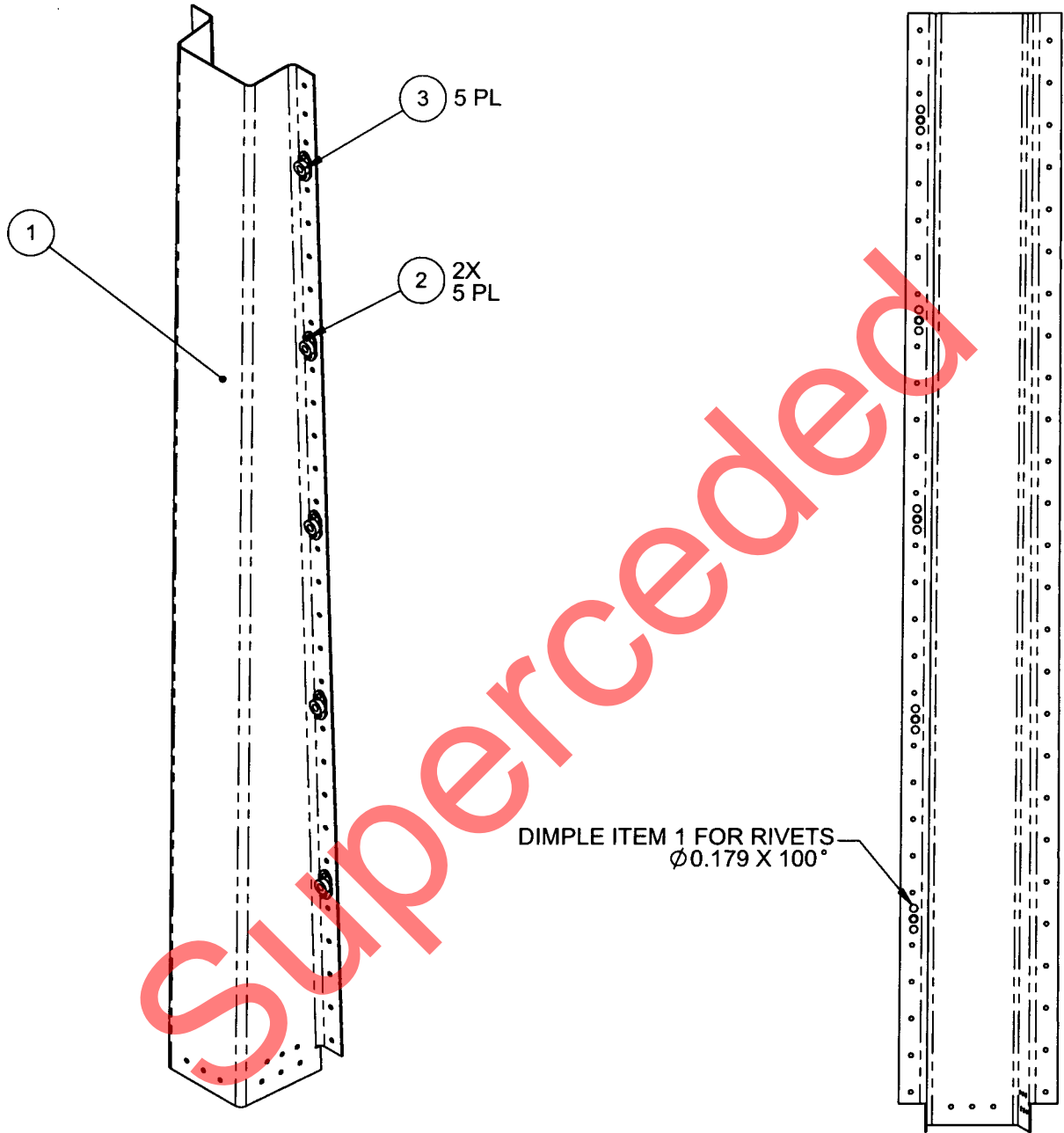


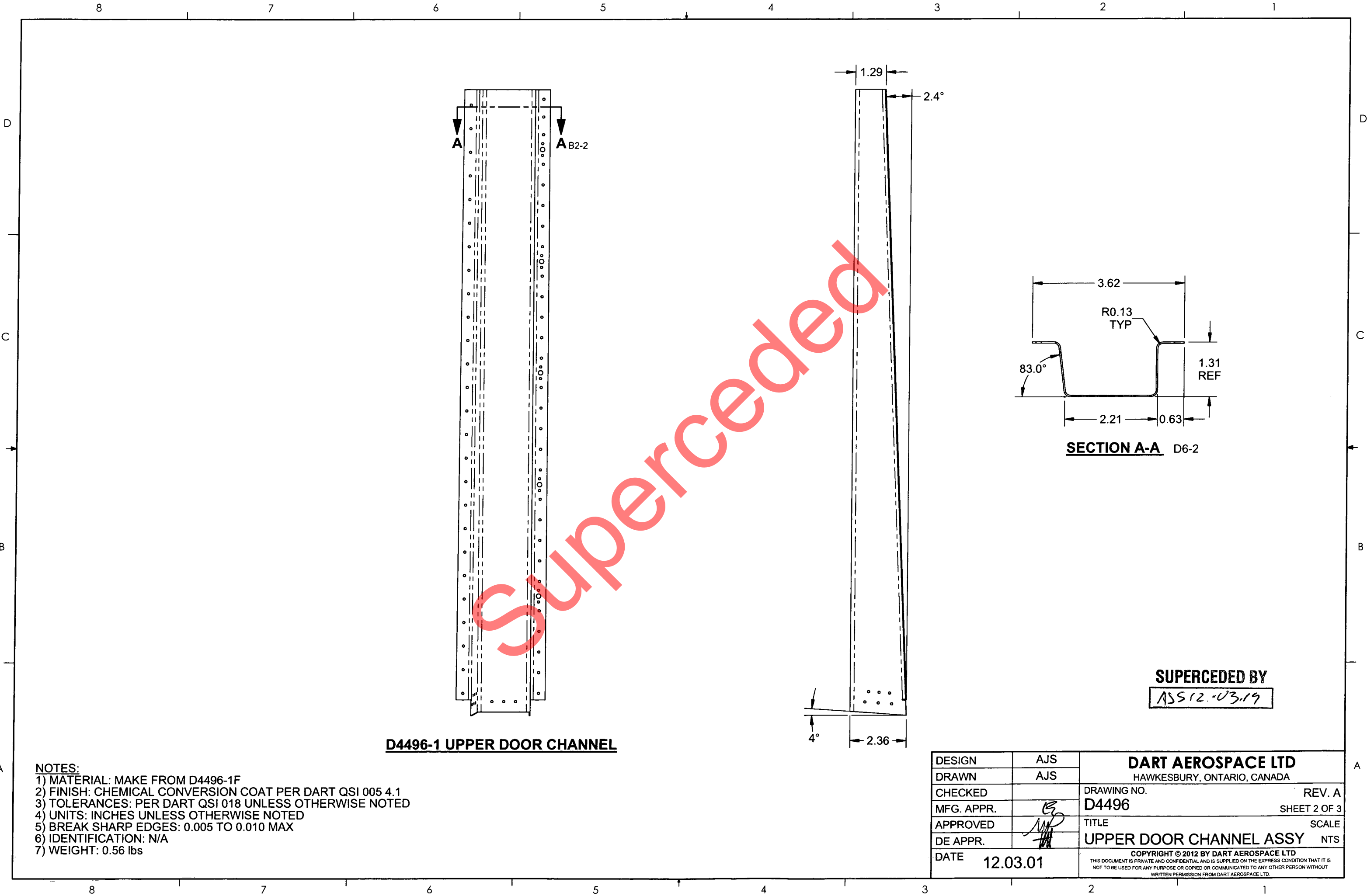
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4496-041	UPPER DOOR CHANNEL ASSY
1	1	D4496-1	UPPER DOOR CHANNEL
2	10	MS20426AD3-3	RIVET, CSK
3	5	MS21069L3	ANCHOR NUT



D4496-041 UPPER DOOR CHANNEL ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.57 lbs

A	PRELIMINARY	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4496	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY	NTS
DATE	12.03.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



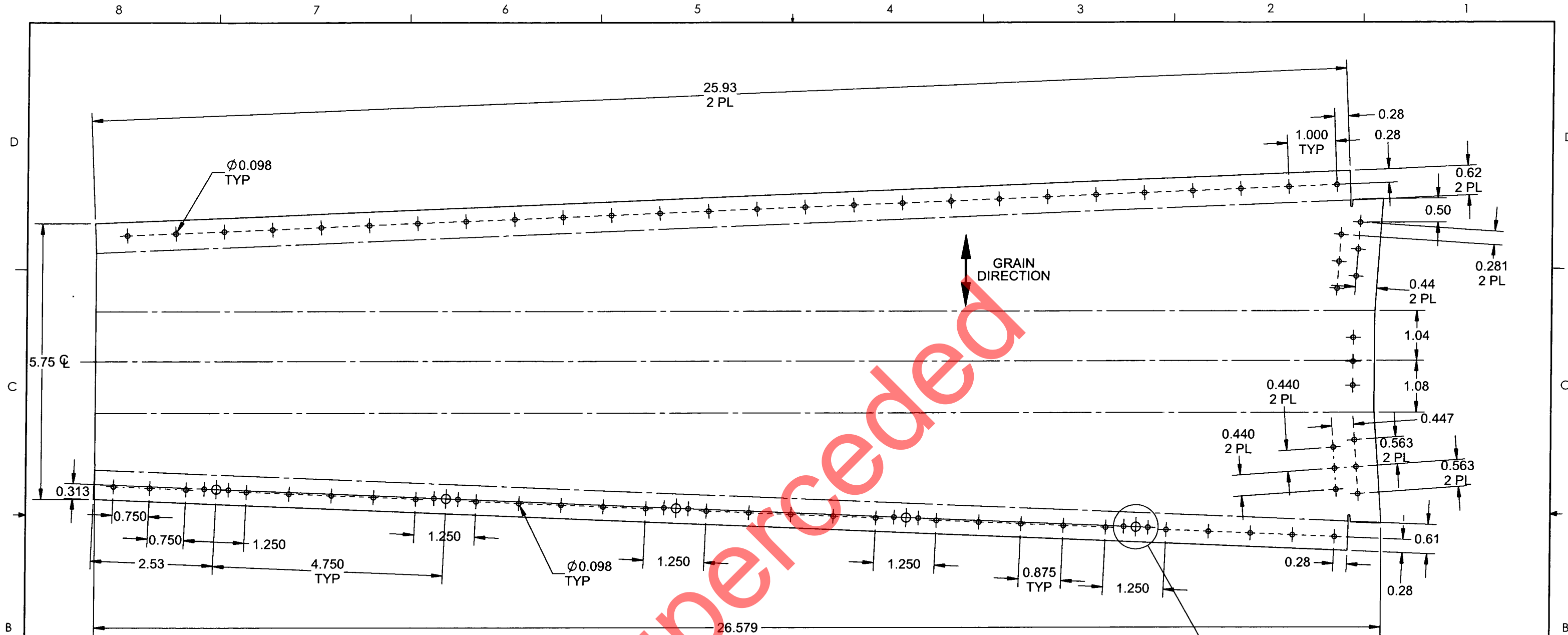
D4496-1 UPPER DOOR CHANNEL

SECTION A-A D6-2

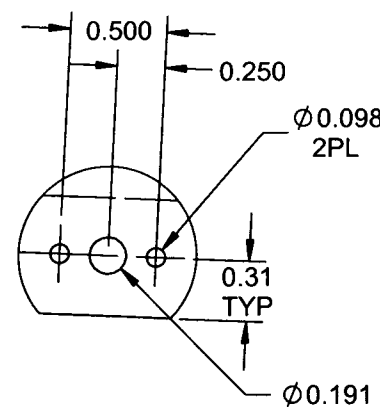
SUPERCEDED BY
ASS 12-03-19

- NOTES:**
- 1) MATERIAL: MAKE FROM D4496-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.56 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4496	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY	NTS
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D4496-1F UPPER DOOR CHANNEL



DETAIL B
NUTPLATE HOLE DETAIL 5PL
SCALE 2X

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.030 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.030
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.56 lbs
- 8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER
DRAWING FILE "D4496-1-REVA.DXF"

SUPERCEDED BY
ASS12.0319

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4496	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY	NTS
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